



DC110 Water Based Epoxy Primer - Fast Cure

PRIMER

PRODUCT DESCRIPTION:

EPIC DC110 is a fast-cure water based epoxy coating used in combination with self leveling cement products, such as Epic XL Wear Topping. DC110 is clear in color and provides excellent adhesion to substrates. For areas where there will be high traffic such as retail, hospitality, warehouse, etc. Excellent abrasion and chemical resistance. Can support traffic in as little as 6-12 hours. **Exhibits low to no odor.**

SOLIDS BY WEIGHT:

43% (+/- 2%)

SOLIDS BY VOLUME:

40% (+/- 2%)

COLORS: Available in clear or can be integrally colored with Epic DC110 Pigment Packs. DC110 Pigment Packs are available in Beige, Black, Brown, Blue, Light Blue, Charcoal, Light, Medium and dark Grey, Off White, SE Camel, Tan, White.

PIGMENT BLEND RATIO: 1-pint pigment per 1 gallon of blended DC110 (A+B)

VOLATILE ORGANIC CONTENT:

1.2 pounds per gallon (mixed) (regulatory VOC = 250g/l)

COLOR: Clear or colored by pigment packs in field

RECOMMENDED FILM THICKNESS:

5-7 mils per coat wet thickness (yields 2-3.5 mils dry)

COVERAGE PER GALLON

229 to 320 square feet @ 5-6 mils wet thickness

PACKAGING

1, 2 gallon and 5 gallon kits (volume approx.)

MIX RATIO:

6.95# part A (.80 gallons, approximate) to 1.75# part B (.20 gallons, approximate).

SHELF LIFE:

1 year in unopened containers

FINISH CHARACTERISTICS:

Gloss (>60 @ 60 degrees @ glossmeter)

ABRASION RESISTANCE:

Taber abrasor CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 45 mg loss

IMPACT RESISTANCE:

Gardner Impact, direct = 50 in. lb. (passed)

FLEXIBILITY:

No cracks on a 1/8" mandrel

ADHESION:

425 psi @ elcometer (concrete failure, no delamination)

VISCOSITY:

400-900 cps (typical)

DOT CLASSIFICATION: Not regulated

APPLICATION TEMPERATURE: 55-90 degrees F with relative humidity below 85%

CURE SCHEDULE: (70°F)

pot life – 1 gallon volume 2.0 hours
tack free (dry touch)..... 2-4 hours
recoat or topcoat..... 4-6 hours
light foot traffic..... 6-12 hours
full cure (heavy traffic) 2-5 days

CHEMICAL RESISTANCE	
acetic acid 5%	B
xylene	B
MEK	A
gasoline	B
10% sodium hydroxide	C
10% sulfuric	B
10% hydrochloric acid	B
20% nitric acid	A
Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.	

MIXING AND APPLICATION INSTRUCTIONS (DC110)

1) **PRODUCT STORAGE:** Store product in an area so as to bring the material to normal room temperature before using. Continuous storage should be between 60 and 90 degree F. Keep from freezing.

2) **SURFACE PREPARATION:** Surface preparation will vary according to the type of complete system to be applied. For a one or two coat thin build system (3-10 mils dry) we recommend either mechanical scarification or acid etching until a suitable profile is achieved. For a complete system build higher than 10 mils dry, we recommend a fine brush blast (shot blast). All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete has an appropriate vapor barrier. This can be done by placing a 4' X 4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate does not show signs of eventual hydrostatic pressure problems that may later cause disbonding. However, this product can be applied to a damp floor as long as there are no standing puddles.

3) **PRODUCT MIXING:** This product comes pre-packaged by weight. Kits should be mixed in their entirety. If partial kits are to be used, refer to the front of this technical data for proper weight mix ratios. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. This product is an emulsion product and should be mixed well before using. **Color pigments and decorative aggregates**, when used in this product, should be added to Part A and blended well with slow speed mixing equipment such as a jiffy mixer. After blending has been completed, add Part B to this mixture and mix well. After mixing A, B and aggregate or color, transfer the mixed material to another pail and again remix. The material is now ready to be applied on the primed substrate. Improper mixing may result in product failure.

4) **PRODUCT APPLICATION:** The mixed material can be applied by brush or roller. Maintain temperatures within the recommended ranges during the application and curing process. Apply material with relative humidity within the parameters shown on the technical data. When the end of the pot life has been reached, you will find that the material becomes hard to apply and will actually tend to roll back up onto the roller. Do not try to continue application when the coating has reached this step. Applications made at different times with differing environmental conditions, may show slight variations in gloss.

5) **RECOAT OR TOPCOATING:** If you opt to recoat or topcoat this product, you must first be sure that all of the solvents and water have evaporated from the coating during the curing process. The information on the front side are reliable guidelines to follow. However, it is best to test the coating before recoating and topcoating. This can be done by pressing on the coating with your thumb to verify that no fingerprint impression is left. If no impression is created, then the recoat or topcoat can be started. Always remember that colder temperatures will require more cure time for the product before recoating or topcoating can commence. Before recoating or topcoating, check the coating to insure no epoxy blushes were developed (a whitish, greasy film or deglossing). If a blush is present, it must be removed prior to topcoating or recoating. A standard type detergent cleaner can be used to remove any blush. Many epoxy overlays and coatings as well as urethanes are compatible for use as a topcoat for this product as well as multiple coats of this product.

6) **CLEANUP:** Use PM solvent

7) **FLOOR CLEANING:** Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

8) **RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle. Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

LIMITATIONS:

- Color or gloss may be affected by humidity, low temperatures, chemical exposure, or sodium vapor lighting.
- For best results use a 1/4 or 3/8" nap roller.
- Slab on grade requires moisture barrier.
- Substrate temperature must be 5°F above dew point
- All new concrete must be cured for at least 30 days.
- Product color will vary from batch to batch. Use only product from same batch for an entire job.
- Product is sensitive to UV light. For added color or UV stability, use an appropriate Epic aliphatic urethane product.
- Improper mixing or too thick of an application may result in product failure.
- Physical properties listed on this technical data sheet are typical values and not specifications.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as

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